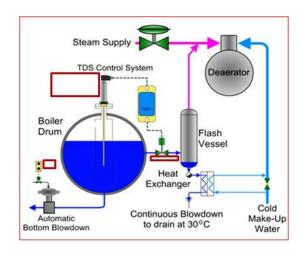
Recover Heat from Boiler Blowdown Water





Prepared for California Energy Commission (CEC)

Prepared By:

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Executive Summary

This calculator tool can be used to estimate annual energy savings, cost (US dollars) savings, and reductions in CO₂ emissions through recovering heat from boiler blow down water by using sensors and control technology to maintain steam drum water quality. Blowdown water heat recovery includes several steps to reduce and control blow down water quantity. A separate calculator tool is available to estimate savings achievable through the increased control and a reduction in boiler feed water throughput. The heat recovery step (the focus of this tool) is an additional measure to reduce energy consumption in boilers. Recovery of heat from blow down water can substantially reduce energy losses, due to the amount of heat contained within blowdown liquid at the steam generation pressure.

This tool allows the user to calculate energy saving associated with recovering heat from boiler blowdown. A portion of the heat within the blowdown liquid is recovered as flash steam that resulting from the change in pressure from generation pressure to a lower pressure. Additional heat recovery is attained when sensible heat of the blowdown liquid (water) is recovered using a heat exchanger. A typical system is shown in Exhibit 1 below. Details of operation of this type of system are given in a later section.

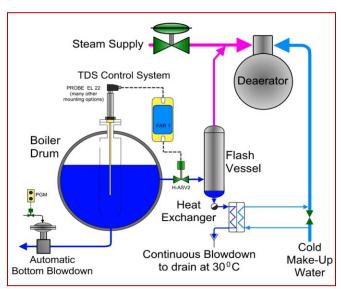


Exhibit 1: Typical boiler blowdown heat recovery system (courtesy Spirax Sarco)

The calculator estimates the annual energy savings in terms of millions of British Thermal Units (MMBtu/year). It also estimates the energy cost reduction by using the given cost of fuel, the

typical consumption of the boiler, and the number of operating hours per year. Additionally, this calculator gives the reduction of CO_2 emissions (products of combustion) due to blowdown heat recovery.

The primary objective of this calculator is to identify energy savings potential in industrial heating operations to make a go / no go decision on further detailed engineering and economics analysis. The user is required to give data for several operating parameters that can be measured or estimated from normal operating conditions using available records. All data should be collected at typical or average unit operating conditions.

Calculator results should be considered preliminary estimates of energy savings potential and a starting point for more detailed technical and economic analysis. The accuracy of the calculator's results is expected to be within ± 5 percent.

Note to the user of this calculator Tool

Use of this tool requires knowledge and operation of boilers. The user is referred to several training programs and references quoted at the end of his document for further information on the available resources for getting trainings that would provide additional knowledge for the subject matters discussed in this document.

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1. Description of the subject area

This technical guide describes a calculator tool that will allow a user estimate annual energy (fuel) savings, reductions in CO₂ emissions, and energy cost savings (\$/year) with use of a boiler blow down water heat recovery system for boiler. Boiler blow down heat recovery can result in substantial savings in energy use for the boiler and other associated costs.

The generation of steam in boiler requires feed water. Feed water is often a mixture of returned condensate and treated make up water. In spite of all economically justifiable efforts of treating feed water, a small amount of dissolved solids (TDS) are contained in the feed water. The TDSs accumulate in boiler when water is evaporated to generate steam. It is common practice to discharge or release a small amount of water from the boiler steam drum to reduce the dissolved solids level and eliminate deposits of solids in the steam drum. Many boilers allow for the continuous water discharge (blow down) of water to manage dissolved solids levels. The blowdown rate can range from less than 1% when using extremely high-quality feed water to greater than 20% in a system with poor-quality feed water. Makeup water contains a substantial percentage of total heat input for the boiler. In many cases, the water and its heat content are sent directly to the drain, resulting in the wasting of energy and water.

Many newer boiler models are equipped with boiler blow down control systems which aims to reduce the blow down rate while maintaining a safe level of TDS within the boiler. In this case, while the amount of blow down is controlled, it is beneficial to recover heat from the blowdown. Several heat recovery schemes can be used. One of the most commonly used systems is shown in Exhibit 2 below.

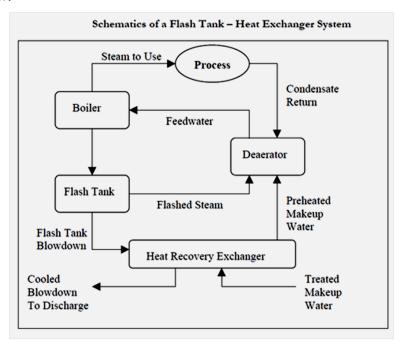


Exhibit 2: Components of a boiler blowdown heat recovery system

In this system, boiler blowdown water at the steam pressure and corresponding saturation temperature is discharged into a flash vessel where the pressure is reduced to a pressure near ambient pressure. This results in generation of flash steam that is taken to the deaerator where it is mixed with feed water. The remaining water at the lower pressure and temperature is passed

through a heat exchanger where heat is transferred to treated make up water and raises its temperature. The preheated make up water is also taken to deaerator. The cooled blow down is then discharged to drain or used for additional purposes.

This calculator is used to estimate annual expected energy savings in terms of million British thermal units per year (MMBtu/year). It also estimates the energy cost reduction by using the cost of fuel. Additionally, this calculator estimates the reduction in water use and CO₂ emissions that result from application of blow down heat recovery.

A brief summary of the important parameters follows:

Steam production rate – This is the rate of steam generation for the boiler and can be determined by using steam flow meters or through other sources such as boiler steam capacity and boiler loading.

Boiler blowdown rate in terms of percentage of steam production – This is a value based on the current value(s) of the boiler blow down rate for each boiler. This value can range between 1% and 8% depending on current practices, water quality etc. If this value is unknown, then it is suggested that you u conduct a "sensitivity" analysis or contact the boiler supplier, a reputable boiler blowdown control equipment supplier, or water treatment company representative.

Boiler operating conditions – This includes boiler (steam) pressure in psig, feed water temperature in (${}^{O}F$), and makeup water temperature in (${}^{O}F$). This information can be obtained from boiler records.

Blowdown recovery system parameters – These include flash tank pressure and estimated temperature (^OF) of water discharged from the system.

Boiler efficiency (%) – This should be obtained from the boiler supplier, operating manual or estimate based on current operating conditions. Depending on the boiler design and operating conditions the value can vary from 65% to 85% for most commonly used boilers.

Number of operating hours (hours/year) – The number of hours for which the equipment is operated. This should be based on a recent 12-month period.

Cost of fuel – The average fuel cost (\$/MM Btu) based on the historical records and, if possible, future projected cost based on contacts with the energy supplier.

2. Impact of boiler blowdown water heat recovery on energy savings and CO₂ emissions

This calculator allows a user to estimate energy (fuel) savings that can be achieved by recovering heat from boiler blowdown in addition to the reduction of CO₂ emissions. All commonly used fossil fuels such as natural gas result in the formation of CO₂. The amount of CO₂ emissions reduced is directly proportional to the reduction in natural gas use. In many cases, proper blowdown heat recovery will result in reduction of water use and other related cost savings.

The energy savings can vary from 0.5% for well run boilers to 1.5% in cases where the water quality is not maintained properly. Annual energy cost savings depend on the cost of energy, expressed as US dollars per MM Btu. The exact value of savings can be estimated by using this calculator.

The CO₂ savings are directly related to energy savings. According to U.S. Environmental Protection Agency (EPA) estimates (Reference 5), the combustion of natural gas used in USA produces 116.39 lbs. of CO₂ per MM Btu heat input. For convenience, most calculations use 117 lbs CO₂ emission per MM Btu heat input from natural gas. If the natural gas composition is available, it is advisable to carry out detailed combustion calculations to estimate value that is more accurate for the CO₂ produced by the combustion of natural gas. Reduction in CO₂ emissions is calculated by using the value of reduction in energy (fuel) used for the furnace.

3. Discussion on the technical approach and the calculations

Heat recovery from boiler blowdown will result in energy savings while maintaining the desired steam quality for the boiler. The annual energy savings (MM Btu/year) is due to added heat within the deaerator, reducing steam consumption due to increased feed water temperatures. Boiler blowdown contains a significant amount of energy which, without a heat recovery system, is wasted.

There are several methods available to recover heat from boiler blow down. The most commonly used method combines the generation of flash steam in a flash tank with a high efficiency heat exchanger to reduce the temperature of blowdown water. In most cases the blowdown is discharged at a temperature 10^{0} F to 20^{0} F higher than the makeup water temperature. Boiler systems that do not have heat recovery equipment and have high blowdown rates offer the greatest energy-savings potential.

The blowdown water heat recovery system generates flash steam due to a difference in enthalpy (total heat content of steam) at higher (blowdown) pressure and lower (flash) steam pressure.

Amount of flash steam is calculated by using following equation.

Where = Enthalpy or heat content of blowdown water at boiler pressure

= Enthalpy or heat content of blowdown water at flash tank pressure

= Latent heat of steam at flash tank pressure

Amount of flash steam is represented as expressed as Btu/lb of blowdown water.

Heat recovered, given by is equal to - Btu/lb of boiler blow down water.

Due to high energy content of latent heat compared to sensible heat in blowdown water, only a portion of the total mass of water is converted into steam. This steam is taken to the deaerator where it mixes with feed water and supplies heat to feed water in the deaerator tank. The remaining water retained in the flash tank is at the flash tank pressure and corresponding water saturation temperature (). This water still contains recoverable heat that can be used to preheat make up water going to the deaerator tank. A heat exchanger, usually a shell and tube design, is used to transfer heat to the makeup water that enters at near ambient temperature. The water exiting this heat exchanger is, in most cases, only 10 to 20°F hotter than the makeup water temperature. The water discharge temperature from the heat exchanger is represented as and heat transferred to feed water is calculated as

Where = specific heat of water, which is equal to 1.0 —

Total heat recovered is equal to

Value of and mass of blowdown water per day (is used to calculate total heat recovered per day.

The heat recovered from boiler blow down is transferred to the feed water and can be considered as "load" preheating. This reduces the total heat requirement in the boiler. The actual reduction in boiler energy use is calculated as follows.

- = Energy savings resulting from blowdown heat recovery
- = Mass flow rate (lb./day) of blowdown water.
 - = Boiler efficiency expresses as ratio of heat content of steam generated per hour and heat input to the boiler. This value can range from 65% to 85%.

Annual savings (in ——) are calculated by using value of savings per day, annual operating days, and converting Btu to MM Btu. .

Cost savings are calculated by multiplying annual savings and cost of fuel expressed as ——.

CO₂ savings are based on 117 lb of CO₂ generated when one MM Btu of natural gas is combusted.

4. Instruction on use of the calculator

The following list summarizes the user inputs that are required. The user should collect this information before using this calculator tool.

- Company name, plant location and address
- Customer name and contact information
- Heating equipment description (where the energy-saving measure is applied)
- Equipment type (furnace, oven, kiln, heater, boiler)
- Equipment use (e.g., textile drying, aluminum melting, food processing)

Note that some of this information may be optional for the web-based calculators due to users' concerns about privacy.

The following input data is required from the user:

- Steam generation or production (lbs/day)
- Boiler blowdown rate (% of steam production)
- Boiler pressure (psig)
- Feed water temperature to boiler (°F)
- Make up water temperature (°F)

- Flash tank pressure (psig)
- Heat of blowdown water at boiler pressure (Btu/l.)*
- Heat of blowdown water at flash pressure (Btu/lb)*
- Latent heat of steam at flash pressure (Btu/lb)*
- Heat of makeup water at temperature (Btu/lb)*
- Blowdown water temperature from the recovery heat exchanger (°F)
- Heat of blowdown water at heat Exch. discharge temperature (Btu/lb)*
- Boiler efficiency (%)
- Operating days per year (days/year)
- Fuel cost (\$/MM Btu)
 - * Note: Obtain these values from Steam Tables.

The calculator gives following results:

- Boiler blowdown (lb./day)
- Feed water (steam + blowdown) lb./day
- Makeup water
- % flashed steam and flashed steam available (lbs./day)
- Heat savings in flashed steam (Btu/day)
- Heat recovery in heat exchanger (Btu/day)
- Total heat savings (Btu/day) after accounting for boiler efficiency
- Energy savings (MM Btu/year)
- Annual fuel cost savings (\$ per year)
- Total energy cost savings (\$/year)
- CO₂ savings (Tons/year)

Note that the CO₂ savings are based on natural gas as the fuel for the heating equipment. A correction factor must be applied if any other fuel is used.

This calculator requires the following input parameters describing the heating process in order to estimate the savings. Exhibit 3 shows the user information screen and Exhibit 4 shows the calculator screen.

The first section requires information about the user, equipment, and process.

	Recover Heat from Boller Blowdown Water (Heat recovery from continuous boller blowdown)											
1	Company name	ABC Corporation										
2	Plant name or designation	LA Plant										
3	Plant address	12345 Main Street	t, Gabriel, CA 90878									
4	Contact name	Bob Smith										
5	Contact address	54321 First Street	North Warren, CA 9	0878								
6	Contact phone number and e-mail	Phone: 916-756-9923										
7	Date (format mm/date/year)	May 12, 2010										
Heat	ting equipment description (where the energy s	aving measure is a	oplied)									
8	Equipment type (e.g. furnace, oven, kiln, heater,	boiler)	Steam boiler									
9	Equipment use (e.g., textile drying, aluminum mo	elting) Gas fired boiler										
10	Other comments if any	The boiler is used	continuously.									

Exhibit 3: Required information for the calculator user

- Line 1 Name of the company
- Line 2 Name or known designation such as "main plant" or "secondary plant" if applicable
- Line 3 Plant address
- Line 4 <u>Contact name for the plant</u> This individual is main contact and is responsible for collecting and providing the required information.
- Line 5 Address for the contact person
- Line 6 Contact phone number and e-mail to be used for all future communications
- Line 7 Date when the calculations are carried out
- Line 8 Type of heating equipment This can be an oven, furnace, boiler, heater, etc. This is the heating equipment where data is collected and the given energy saving measure is to be applied.
- Line 9 <u>Process or function for which the heating equipment is used</u> –This can be name of the process such as drying, melting, water heating, etc.
- Line 10 Any additional information that can be useful in application of the results

The second section of the calculator is used for collecting the necessary data and reporting the estimated savings.

Exhibit 4 shows the required data for the calculator. The calculator cells are color coded. The white colored cells are used for user data input while the colored (yellow and light blue or green) cells return results of the calculations. The user is not allowed change numbers shown in the colored cells.

	Heat recovery from continuous boiler blowdown	
11	Steam production (lb./day)	100,000
12	Boiler blow down rate (% of steam production)	3%
13	Blowdown (lb./day)	3,093
14	Feed water (steam + blowdown) (lb./day)	103,093
15	Boiler Pressure (psig)	200
16	Feed water Temperature (live steam used) (°F)	240
17	Makeup water temperature (°F)	60
18	Flash tank pressure (psig)	5
19	Heat of blow down water at boiler pressure, h_f (Btu/lb)* from steam table	475
20	Heat of blow down water at flash pressure, h _f (Btu/lb)* from steam table	196
21	Latent heat of vaporization at flash pressure, h _{fg} (Btu/lb)* from steam	960
22	% flashed steam	29.1%
23	Flashed steam available at flash tank pressure (lb./day)	899
24	Heat of flashed steam at flash tank pressure (Btu/lb)	1,156
25	Heat of makeup water at temperature, h _f (Btu/lb) * from steam table	28
26	Heat available in flashed steam (Btu/lb)	1,128
27	Heat savings in flashed steam (Btu)	1,013,892
28	Temperature of flash steam condensate discharged (Deg. F.)	80
29	Heat of flash steam condensate at temperature, h _f (Btu/lb)* from steam	48
30	Heat recovery (Btu/lb)	148
31	Blowdown not flashed	70.9%
32	Heat savings from heat exchanger (Btu/day)	324,704
33	Heat savings in flashed steam (Btu/day)	1,013,892
34	Total heat savings: (Btu/day)	1,338,595
35	Boiler efficiency	75%
36	Operating days (per year)	360
37	Fuel cost (\$ per MM Btu)	\$ 7.00
38	Savings in boiler fuel energy (\$/day)	\$ 12.49
39	Energy savings (MM Btu/year)	643
40	Annual energy cost savings (\$/year)	\$ 4,497.68
41	CO2 savings (for n. gas as fuel) (Tons/year)	38
		4.1
	* Note: Value inputs with this color are obtained from steam tables. N	
	absolute pressure for looking up values (absolute pressure [psia] = ps	ig + 14./) while
	looking up this value in a steam table.	

Exhibit 4: Example of calculator inputs and results

Line 11 – <u>Steam production (lb/day)</u> – Give the average steam production in terms of lbs per day. This should represent average value for operating days over a year or

- representative period.
- Line 12 <u>Boiler blow down rate (% of steam production)</u> Give measured or calculated value of boiler water blow down as % of steam production given in Line 11.
- Line 13 Blowdown rate (lb/day) This is a calculated value based on data given in Lines 12 and 13.
- Line 14 Feed water (steam + blowdown) (lb/day) This is a calculated value based on data given in lines 12 and 13.
- Line 15 <u>Boiler pressure (psig)</u> This is the boiler steam generation pressure in psig as. In most cases this value should be available on a panel or gage in boiler control room.
- Line 16 <u>Feedwater water temperature (°F)</u> This is the temperature of feed water entering the boiler. This temperature is obtained from a control panel or on-site temperature gage.
- Line 17 <u>Makeup water temperature (°F)</u> This is the temperature of makeup water entering the boiler system. This water is added to the boiler system to compensate for loss of water that is discharged as blowdown water.
- Line 18 <u>Flash tank pressure (psig)</u> Expected pressure in flash tank where blowdown water is collected. This is usually slightly above the ambient pressure.
- Line 19 <u>Heat of blow down water at boiler pressure (Btu/lb)</u> This represents heat content or enthalpy of blow down water from the boiler as it enters the flash tank. It is obtained from a steam table given as a link to the calculator. The steam table is also given as Appendix 1 for the Technical Guide. Make sure to use absolute pressure for looking up values (absolute pressure [psia] = psig + 14.7) while looking up this value in a steam table.
- Line 20 Heat of blow down water at flash pressure (Btu/lb) This represents heat content or enthalpy of blow down water in the flash tank. Note that the pressure (as given in line 18) is lower than the boiler pressure. The value is obtained from a steam table given as a link to the calculator. The steam table is also given as Appendix 1 for the Technical Guide. Make sure to use absolute pressure for looking up values (absolute pressure [psia] = psig + 14.7) while looking up this value in a steam table.
- Line 21 <u>Latent heat of vaporization at flash pressure (Btu/lb)</u> This represents latent heat of steam at flash tank pressure. The value is obtained from a steam table given as a link to the calculator. The steam table is also given as Appendix 1 for the Technical Guide. Make sure to use absolute pressure for looking up values (absolute pressure [psia] = psig + 14.7) while looking up this value in a steam table.
- Line 22 <u>% flashed steam</u> This is a calculated value based on data given in previous lines. Explanation for the calculation method is described in a previous section of this guide.

- Line 23 Flashed steam available at flash pressure (lb/day) This is a calculated value based on line 22 and line 13.
- Line 24 <u>Total heat of flashed steam at flash pressure (Btu/lb)</u> This is calculated value. It represents heat content or enthalpy of flash steam in the flash tank. The value is sum of latent heat and sensible heat (lines 20 and 21).
- Line 25 <u>Heat of makeup water (Btu/lb)</u> This represents heat content or enthalpy of makeup water in the flash tank. Note that this value is for ambient pressure.
- Line 26 <u>Heat available in flashed steam (Btu/lb)</u> This is difference between line 24 and 25.
- Line 27 <u>Heat savings in flashed steam (Btu/day)</u> This is a calculated value of total heat saved per day based on heat available in flash steam (line 26) and the total mass of flash steam per day.
- Line 28 Temperature of flash steam condensate discharged (°F) The temperature of cold blowdown water discharged from the heat recovery exchanger. This should be obtained from the supplier or should be assumed as a first approximation to be 10°F to 20°F above the makeup water temperature.
- Line 29 <u>Heat of blowdown water at heat exchanger discharge temperature (Btu/lb)</u> This represents heat content or enthalpy of cold blowdown water leaving the heat exchanger at a temperature given in Line 28 above.
- Line 30 <u>Heat recovery (Btu/lb)</u> This is calculated as difference between Line 20 and 29.
- Line 31 <u>Blowdown not flashed (%)</u> This is a calculated value and it represents water left in flash tank after flashed steam is produced. It is difference between 100% (total blow down quantity) and % flashed steam.
- Line 32 <u>Heat savings from heat exchanger (Btu/day)</u> This is a calculated value based on blowdown water passing through the recovery heat exchanger and heat recovered in heat exchanger expressed in terms of Btu/day.
- Line 33 <u>Total heat savings in flashed steam: (Btu/day)</u> This is a calculated value and it represents the sum of heat recovered from blowdown water from flashed steam and is expressed in terms of Btu/day.
- Line 34 <u>Total heat savings: (Btu/day)</u> This is a calculated value and it represents the sum of heat recovered in heat exchanger from blowdown water from the flash tank and flashed steam expressed in terms of Btu/day.
- Line 35 <u>Boiler efficiency (%)</u> Boiler efficiency can be calculated by using values of energy input or fuel used in the boiler and total heat content of steam produced in the boiler. If it is not possible to get this value, contact the boiler supplier, review the boiler operating manual, or use name plate data. If none of this is available then you may use nominal value of 70% for a boiler without an economizer and 75% for a boiler with an economizer. Note that this is an approximate value and should not be considered as final and accurate.
- Line 36 Operating days per year (days/year) Give number of operating days per year

for the boiler.

Line 37 – Fuel cost (\$ per MM Btu) – This is the cost of fuel expressed in terms of \$/MM Btu. The cost should include all charges related to use of fuel at "the burner tip". This value can be obtained from the monthly or annual gas bill or by dividing the total annual cost by the annual fuel used.

If necessary, contact the fuel (natural gas) supplier or distributor for more information.

- Line 38 <u>Savings in boiler fuel energy (\$/day)</u> This is calculated by using fuel cost and energy savings accounting for boiler fuel efficiency.
- Line 39 Energy savings (MM Btu/year) This is a calculated value based on data given in Lines 37 and 35 above.
- Line 40 <u>Annual energy or fuel cost savings (\$/year)</u> This is a calculated value based on data given in Lines 36 and 38 above.
- Line 41 <u>Reduction in CO₂ emissions (tons/year)</u> These savings are calculated based on annual fuel savings, assuming the fuel used is natural gas. The savings are in Short (US) tons, not in Metric tons.

5. References and Resources

- 1. Web site: http://www.spiraxsarco.com/resources/steam-engineering-tutorials/the-boiler-house/heat-recovery-from-boiler-blowdown.asp
- 2. *Unit Conversions, Emission Factors, and Other Reference Data*, published by the U.S. EPA, November 2004. Available online at http://www.epa.gov/cpd/pdf/brochure.pdf
- 3. *North American Combustion Handbook*, Third Edition, 1986. Published by North American Mfg. Company, Cleveland, OH.
 - 4. Improving Process Heating System Performance: A Sourcebook for Industry, U.S. Department of Energy. Available online at

http://www1.eere.energy.gov/industry/bestpractices/pdfs/steamsourcebook.pdf

- 5. SCAQMD PROTOCOL: Improvement of the Efficiency of a Natural Gas-Fired Boiler or Process Heater (Draft), version 2, March 2009. Published by SCAQMD.
- 6. *Tip sheets and Technical Briefs*, published by The U.S. Department of Energy. Available online at

http://www1.eere.energy.gov/industry/utilities/steam_tools.html

- 7. Training opportunities for process heating technology
- The U. S. Department of Energy (DOE), Energy Efficiency and Renewable Energy (EERE) Office of Industrial Technologies (ITP) web site. http://www1.eere.energy.gov/industry/
- Sempra Energy Southern California Gas Company web site. <u>www.socalgas.com</u>
- California Energy Commission web site

www.energy.ca.gov

Appendix 1 Steam Tables

The following link will allow the user to calculate steam properties

If necessary please copy and paste this link to your Internet browser

http://www.spiraxsarco.com/us/resources/steamtables.asp

Definition of Steam Properties

- p Pressure (psia)
- T Temperature (deg. F)
- *v* Specific volume (ft^3/lbm)
- *u* Internal energy (Btu/lbm)
- *h* Total enthalpy or heat (Btu/lbm)
- s Entropy (Btu/lb-F)

The saturation temperature is shown with each pressure in red.

					Superheate	d Water (H2O) Table	е				
deg-F	ft^3/lbm	Btu/lbm	Btu/lbm	Btu/lbm	ft^3/lbm	Btu/lbm	Btu/lbm	Btu/lbm	ft^3/lbm	Btu/lbm	Btu/lbm	Btu/lbm
т	p	= 1.0 psia	(101.70 F)		p:	= 5.0 psia	(162.21 F)		p =	10.0 psia	(193.19 F))
•	V	u	h	s	v	u	ħ	S	v	и	h	S
Sat.	333.6	1044.0	1105.8	1.9779	73.53	1063.0	1131.0	1.8441	38.42	1072.2	1143.3	1.787
200	392.5	1077.5	1150.1	2.0508	78.15	1076.3	1148.6	1.8715	38.85	1074.7	1146.6	1.792
240	416.4	1091.2	1168.3	2.0775	83.00	1090.3	1167.1	1.8987	41.32	1089.0	1165.5	1.820
280	440.3	1105.0	1186.5	2.1028	87.83	1104.3	1185.5	1.9244	43.77	1103.3	1184.3	1.846
320	464.2	1118.9	1204.8	2.1269	92.64	1118.3	1204.0	1.9487	46.20	1117.6	1203.1	1.871
360	488.1	1132.9	1223.2	2.1500	97.45	1132.4	1222.6	1.9719	48.62	1131.8	1221.8	1.894
400	511.9	1147.0	1241.8	2.1720	102.24	1146.6	1241.2	1.9941	51.03	1146.1	1240.5	1.917
440	535.8	1161.2	1260.4	2.1932	107.03	1160.9	1259.9	2.0154	53.44	1160.5	1259.3	1.938
500	571.5	1182.8	1288.5	2.2235	114.20	1182.5	1288.2	2.0458	57.04	1182.2	1287.7	1.969
600	631.1	1219.3	1336.1	2.2706	126.15	1219.1	1335.8	2.0930	63.03	1218.9	1335.5	2.016
700	690.7	1256.7	1384.5	2.3142	138.08	1256.5	1384.3	2.1367	69.01	1256.3	1384.0	2.060
800	750.3	1294.9	1433.7	2.3550	150.01	1294.7	1433.5	2.1775	74.98	1294.6	1433.3	2.100
1000	869.5	1373.9	1534.8	2.4294	173.86	1373.9	1534.7	2.2520	86.91	1373.8	1534.6	2.175
1200	988.6	1456.7	1639.6	2.4967	197.70	1456.6	1639.5	2.3192	98.84	1456.5	1639.4	2.242
1400	1107.7	1543.1	1748.1	2.5584	221.54	1543.1	1748.1	2.3810	110.76	1543.0	1748.0	2.304
T	p = 1	14.696 psi	a (211.99	F)	p	= 20 psia	(227.96 F)		p	= 40 psia	(267.26 F)	
-	v	u	h	s	ν	u	h	S	ν	и	h	s
Sat.	26.80	1077.6	1150.5	1.7567	20.09	1082.0	1156.4	1.7320	10.501	1092.3	1170.0	1.676
240	28.00	1087.9	1164.0	1.7764	20.47	1086.5	1162.3	1.7405				
280	29.69	1102.4	1183.1	1.8030	21.73	1101.4	1181.8	1.7676	10.711	1097.3	1176.6	1.685
320	31.36	1116.8	1202.1	1.8280	22.98	1116.0	1201.0	1.7930	11.350	1112.8	1196.9	1.712
360	33.02	1131.2	1221.0	1.8516	24.21	1130.6	1220.1	1.8158	11.996	1128.0	1216.8	1.737
400	34.67	1145.6	1239.9		25.43	1145.1	1239.2	1.8395	12.623		1236.4	1.760
440	36.31	1160.1	1258.8	1.8956	26.64	1159.6	1258.2	1.8611	13.243	1157.8	1255.8	1.782
500	38.77	1181.8	1287.3	1.9263	28.46	1181.5	1286.8	1.8919	14.164	1180.1	1284.9	1.814
600	42.86	1218.6	1335.2	1.9737	31.47	1218.4	1334.8	1.9395	15.685	1217.3	1333.4	1.862

Т	p=	= 14 .696 p	sia (211.9	9 F)		p = 20 psia	a (227.96 F	F)	p = 40 psia (267.26 F)				
'	V	u	h	s	v	u	h	s	v	и	h	s	
700	46.93	1256.1	1383.8	2.0175	34.47	1255.9	1383.5	1.9834	17.196	1255.1	1382.4	1.9063	
800	51.00	1294.4	1433.1	2.0584	37.46	1294.3	1432.9	2.0243	18.701	1293.7	1432.1	1.9474	
1000	59.13	1373.7	1534.5	2.1330	43.44	1373.5	1534.3	2.0989	21.70	1373.1	1533.8	2.0223	
1200	67.25	1456.5	1639.3	2.2003	49.41	1456.4	1639.2	2.1663	24.69	1456.1	1638.9	2.0897	
1400	75.36	1543.0	1747.9	2.2621	55.37	1542.9	1747.9	2.2281	27.68	1542.7	1747.6	2.1515	
1600	83.47	1633.2	1860.2	2.3194	61.33	1633.2	1860.1	2.2854	30.66	1633.0	1859.9	2.2089	
т	ρ-	60 psia (2	92.73 F)		ρ-	80 psia (3	12.07 F)		ρ-	100 psia (327.86 F)		
1	v	u	h	5	v	u	h	5	v	u	h	5	
Sat.	7.177	1098.3	1178.0	1.6444	5.474	1102.6	1183.6	1.6214	4.434	1105.8	1187.8	1.6034	
320	7.485	1109.5	1192.6	1.6634	5.544	1106.0	1188.0	1.6271					
360	7.924	1125.3	1213.3	1.6893	5.886	1122.5	1209.7	1.6541	4.662	1119.7	1205.9	1.6259	
400	8.353	1140.8	1233.5	1.7134	6.217	1138.5	1230.6	1.6790	4.934	1136.2	1227.5	1.6517	
440	8.775	1156.0	1253.4	1.7360	6.541	1154.2	1251.0	1.7022	5.199	1152.3	1248.5	1.6755	
500	9.399	1178.6	1283.0	1.7678	7.017	1177.2	1281.1	1.7346	5.587	1175.7	1279.1	1.7085	
600	10.425	1216.3	1332.1	1.8165	7.794	1215.3	1330.7	1.7838	6.216	1214.2	1329.3	1.7582	
700	11.440	1254.4	1381.4	1.8609	8.551	1253.6	1380.3	1.8285	6.834	1252.8	1379.2	1.8033	
800	12.448	1293.0	1431.2	1.9022	9.321	1292.4	1430.4	1.8700	7.445	1291.8	1429.6	1.8449	
1000	14.454	1372.7	1533.2	1.9773	10.831	1372.3	1532.6	1.9453	8.657	1371.9	1532.1	1.9204	
1200	16.452	1455.8	1638.5	2.0448	12.333	1455.5	1638.1	2.0130	9.861	1455.2	1637.7	1.9882	
1400	18.445	1542.5	1747.3	2.1067	13.830	1542.3	1747.0	2.0749	11.060	1542.0	1746.7	2.0502	
1600	20.44	1632.8	1859.7	2.1641	15.324	1632.6	1859.5	2.1323	12.257	1632.4	1859.3	2.1076	
1800	22.43	1726.7	1975.5	2.2179	16.818	1726.5	1975.5	2.1851	13.452	1726.4	1975.3	2.1614	
2000	24.41	1824.0	2095.1	2.2685	18.310	1823.9	2094.9	2.2367	14.647	1823.7	2094.8	2.2121	

T -	ρ =	120 psia	(341.30 F)		p	= 140 psia ((353.08 F)		p = 160 psia (363.60 F)				
'	v	u	h	s	V	u	h	s	v	и	h	s	
Sat.	3.730	1108.3	1191.1	1.5885	3.221	1110.3	1193.8	1.5761	2.836	1112.0	1196.0	1.5651	
360	3.844	1116.7	1202.0	1.6021	3.259	1113.5	1198.0	1.5812					
400	4.079	1133.8	1224.4	1.6288	3.466	1131.4	1221.2	1.6088	3.007	1128.8	1217.8	1.5911	
450	4.360	1154.3	1251.2	1.6590	3.713	1152.4	1248.6	1.6399	3.228	1150.5	1246.1	1.6230	
500	4.633	1174.2	1277.1	1.6868	3.952	1172.7	1275.1	1.6682	3.440	1171.2	1273.0	1.6518	
550	4.900	1193.8	1302.6	1.7127	4.184	1192.6	1300.9	1.6944	3.646	1191.3	1299.2	1.6784	
600	5.164	1213.2	1327.8	1.7371	4.412	1212.1	1326.4	1.7191	3.848	1211.1	1325.0	1.7034	
700	5.582	1252.0	1378.2	1.7825	4.860	1251.2	1377.1	1.7648	4.243	1250.4	1376.0	1.7494	
800	6.195	1291.2	1428.7	1.8243	5.301	1290.5	1427.9	1.8068	4.631	1289.9	1427.0	1.7916	
1000	7.208	1371.5	1531.5	1.9000	6.173	1371.0	1531.0	1.8827	5.397	1370.6	1530.4	1.8677	
1200	8.213	1454.9	1637.3	1.9679	7.036	1454.6	1636.9	1.9507	6.154	1454.3	1636.5	1.9358	
1400	9.214	1541.8	1746.4	2.0300	7.895	1541.6	1746.1	2.0129	6.906	1541.4	1745.9	1.9980	
1600	10.212	1632.3	1859.0	2.0875	8.752	1632.1	1858.8	2.0704	7.656	1631.9	1858.6	2.0556	
1800	11.209	1726.2	1975.1	2.1413	9.607	1726.1	1975.0	2.1242	8.405	1725.9	1974.8	2.1094	
2000	12.205	1823.6	2094.6	2.1919	10.461	1823.5	2094.5	2.1749	9.153	1823.3	2094.3	2.1601	
T	p =	180 psia	(373.13 F)		p	= 200 psia ((381.86 F)		p	= 225 psia	(391.87 F)		
-	v	u	h	s	v	u	h	S	v	u	h	s	
Sat.	2.533	1113.4	1197.8	1.5553	2.289	1114.6	1199.3	1.5464	2.043	1115.8	1200.8	1.5365	
400	2.648	1126.2	1214.4	1.5749	2.361	1123.5	1210.8	1.5600	2.073	1119.9	1206.2	1.5427	
450	2.850	1148.5	1243.4	1.6078	2.548	1146.4	1240.7	1.5938	2.245	1143.8	1237.3	1.5779	
500	3.042	1169.6	1270.9	1.6372	2.724	1168.0	1268.8	1.6239	2.405	1165.9	1266.1	1.6087	
550	3.228	1190.0	1297.5	1.6642	2.893	1188.7	1295.7	1.6512	2.588	1187.0	1293.5	1.6366	
600	3.409	1210.0	1323.5	1.6893	3.058	1208.9	1322.1	1.6767	2.707	1207.5	1320.2	1.6624	
700	3.763	1249.6	1374.9	1.7357	3.379	1248.8	1373.8	1.7234	2.995	1247.7	1372.4	1.7095	
800	4.110	1289.3	1426.2	1.7781	3.693	1288.6	1425.3	1.7660	3.276	1287.8	1424.2	1.7523	
900	4.453	1329.4	1477.7	1.8175	4.003	1328.9	1477.1	1.8055	3.553	1328.3	1476.2	1.7920	
1000	4.793	1370.2	1529.8	1.8545	4.310	1369.8	1529.3	1.8425	3.827	1369.3	1528.6	1.8292	
1200	5.467	1454.0	1635.1	1.9227	4.918	1453.7	1635.7	1.9109	4.369	1453.4	1635.3	1.8977	
1400	6.137	1541.2	1745.6	1.9849	5.521	1540.9	1745.3	1.9732	4.906	1540.7	1744.9	1.9600	
1600	6.804	1631.7	1858.4	2.0425	6.123	1631.6	1858.2	2.0308	5.441	1631.3	1857.9	2.0177	
1800	7.470	1725.8	1974.6	2.0964	6.722	1725.6	1974.4	2.0847	5.975	1725.4	1974.2	2.0716	
2000	8.135	1823.2	2094.2	2.1470	7.321	1823.0	2094.0	2.1354	6.507	1822.9	2093.8	2.1223	

Т	p =	250 psia ((401.04 F)		p =	275 psia (409.52 F)		p=	300 psia ((417.43 F)	
1	v	u	h	S	v	u	h	S	v	u	h	S
Sat.	1.8448	1116.7	1202.1	1.5274	1.6813	1117.5	1203.1	1.5192	1.5442	1118.2	1203.9	1.5115
450	2.002	1141.1	1233.7	1.5632	1.8026	1138.3	1230.0	1.5495	1.6361	1135.4	1226.2	1.5365
500	2.150	1163.8	1263.3	1.5948	1.9407	1161.7	1260.4	1.5820	1.7662	1159.5	1257.5	1.5701
550	2.290	1185.3	1291.3	1.6233	2.071	1183.6	1289.0	1.6110	1.8878	1181.9	1286.7	1.5997
500	2.426	1206.1	1318.3	1.6494	2.196	1204.7	1316.4	1.6376	2.004	1203.2	1314.5	1.6266
650	2.558	1226.5	1344.9	1.6739	2.317	1225.3	1343.2	1.6623	2.117	1224.1	1341.6	1.6516
700	2.688	1246.7	1371.1	1.6970	2.436	1245.7	1369.7	1.6856	2.227	1244.6	1368.3	1.6751
800	2.943	1287.0	1423.2	1.7401	2.670	1286.2	1422.1	1.7289	2.442	1285.4	1421.0	1.7187
900	3.193	1327.6	1475.3	1.7799	2.898	1327.0	1474.5	1.7689	2.653	1326.3	1473.6	1.7589
1000	3.440	1368.7	1527.9	1.8172	3.124	1368.2	1527.2	1.8064	2.860	1367.7	1526.5	1.7964
1200	3.929	1453.0	1634.8	1.8858	3.570	1452.3	1634.3	1.8751	3.270	1452.2	1633.8	1.8653
1400	4.414	1540.4	1744.6	1.9483	4.011	1540.1	1744.2	1.9376	3.675	1539.8	1743.8	1.9279
1600	4.895	1631.1	1857.6	2.0060	4.450	1630.9	1857.3	1.9954	4.078	1630.7	1857.0	1.9857
1800	5.376	1725.2	1974.0	2.0599	4.887	1725.0	1973.7	2.0493	4.479	1724.9	1973.5	2.0396
2000	5.856	1822.7	2093.6	2.1106	5.323	1822.5	2093.4	2.1000	4.879	1822.3	2093.2	2.0904
2000												
т -		350 psia (400 psia (450 psia (
	p - v	350 psia (<i>u</i>	(431.82 F) h	5	p- v	400 psia (u	444.70 F)	5	p - v	450 psia (<i>u</i>	(456.39 F) h	5
T Sat.	p - V 1.3267	350 psia (u 1119.0	(431.82 F) h 1204.9	<i>s</i> 1.4978	p - V 1.1620	400 psia (u 1119.5	444.70 F) h 1205.5	<i>s</i> 1.4856	р-	450 psia ((456.39 F)	
7 Sat. 450	p - v 1.3267 1.3733	350 psia (u 1119.0 1129.2	(431.82 F) h 1204.9 1218.2	s 1.4978 1.5125	p - v 1.1620 1.1745	400 psia (u 1119.5 1122.6	444.70 F) h 1205.5 1209.6	s 1.4856 1.4901	ρ- v 1.0326	450 psia (u 1119.6	(456.39 F) h 1205.6	s 1.4746
Sat. 450 500	v 1.3267 1.3733 1.4913	350 psia (u 1119.0 1129.2 1154.9	(431.82 F) h 1204.9 1218.2 1251.5	s 1.4978 1.5125 1.5482	p - v 1.1620 1.1745 1.2843	400 psia (u 1119.5 1122.6 1150.1	444.70 F) h 1205.5 1209.6 1245.2	5 1.4856 1.4901 1.5282	v 1.0326	450 psia (u 1119.6 1145.1	(456.39 F) h 1205.6 1238.5	s 1.4746 1.5097
7 Sat. 450 500 550	v 1.3267 1.3733 1.4913 1.5998	350 psia (u 1119.0 1129.2 1154.9 1178.3	(431.82 F) h 1204.9 1218.2 1251.5 1281.9	s 1.4978 1.5125 1.5482 1.5790	v 1.1620 1.1745 1.2843 1.3833	400 psia (u 1119.5 1122.6 1150.1 1174.6	444.70 F) h 1205.5 1209.6 1245.2 1277.0	s 1.4856 1.4901 1.5282 1.5605	p – v 1.0326 1.1226 1.2146	450 psia (u 1119.6	456.39 F) h 1205.6 1238.5 1271.9	s 1.4746 1.5097 1.5436
7 Sat. 450 500 550 600	v 1.3267 1.3733 1.4913 1.5998 1.7025	350 psia (u 1119.0 1129.2 1154.9 1178.3 1200.3	(431.82 F) h 1204.9 1218.2 1251.5 1281.9 1310.6	s 1.4978 1.5125 1.5482 1.5790 1.6068	v 1.1620 1.1745 1.2843 1.3833 1.4760	400 psia (u 1119.5 1122.6 1150.1	444.70 F) h 1205.5 1209.6 1245.2 1277.0 1306.6	s 1.4856 1.4901 1.5282 1.5605 1.5892	v 1.0326 1.1226 1.2146 1.2996	450 psia (u 1119.6 1145.1	(456.39 F) h 1205.6 1238.5 1271.9 1302.5	\$ 1.4746 1.5097 1.5436 1.5732
5at. 450 500 550 600 650	v 1.3267 1.3733 1.4913 1.5998 1.7025 1.8013	350 psia (1119.0 1129.2 1154.9 1178.3 1200.3 1221.6	(431.82 F) h 1204.9 1218.2 1251.5 1281.9 1310.6 1336.3	s 1.4978 1.5125 1.5482 1.5790 1.6068 1.6323	v 1.1620 1.1745 1.2843 1.3833 1.4760 1.5645	400 psia (1119.5 1122.6 1150.1 1174.6 1197.3 1219.1	444.70 F) h 1205.5 1209.6 1245.2 1277.0 1306.6 1334.9	s 1.4856 1.4901 1.5282 1.5605 1.5892 1.6153	v 1.0326 1.1226 1.2146 1.2996 1.3803	450 psia (u 1119.6 1145.1 1170.7 1194.3 1216.6	456.39 F) h 1205.6 1238.5 1271.9 1302.5 1331.5	\$ 1.4746 1.5097 1.5436 1.5732 1.6000
7 Sat. 450 500 550 600 650 700	v 1.3267 1.3733 1.4913 1.5998 1.7025 1.8013 1.8975	350 psia (u 1119.0 1129.2 1154.9 1178.3 1200.3 1221.6 1242.5	1204.9 1218.2 1251.5 1281.9 1310.6 1338.3 1365.4	s 1.4978 1.5125 1.5482 1.5790 1.6068 1.6323 1.6562	v 1.1620 1.1745 1.2843 1.3833 1.4760	400 psia (u 1119.5 1122.6 1150.1 1174.6 1197.3 1219.1 1240.4	444.70 F) h 1205.5 1209.6 1245.2 1277.0 1306.6 1334.9 1362.5	s 1.4856 1.4901 1.5282 1.5605 1.5892 1.6153 1.6397	v 1.0326 1.1226 1.2146 1.2996 1.3803 1.4580	450 psia (u 1119.6 1145.1 1170.7 1194.3 1216.6 1238.2	456.39 F) h 1205.6 1238.5 1271.9 1302.5 1331.5 1359.6	s 1.4746 1.5097 1.5436 1.5732 1.6000 1.6248
7 Sat. 450 500 550 600 650 700 800	v 1.3267 1.3733 1.4913 1.5998 1.7025 1.8013 1.8975 2.085	350 psia (u 1119.0 1129.2 1154.9 1178.3 1200.3 1221.6 1242.5 1283.8	431.82 F) h 1204.9 1218.2 1251.5 1281.9 1310.6 1338.3 1365.4 1418.8	s 1.4978 1.5125 1.5482 1.6790 1.6068 1.6323 1.0562 1.7004	v 1.1620 1.1745 1.2843 1.3833 1.4760 1.5645 1.6503 1.8163	400 psia (u 1119.5 1122.6 1150.1 1174.6 1197.3 1219.1 1240.4 1282.1	444.70 F) h 1205.5 1209.6 1245.2 1277.0 1306.6 1334.9 1362.5 1416.6	s 1.4856 1.4901 1.5282 1.5605 1.5892 1.6153 1.6397 1.6844	v 1.0326 1.1226 1.2146 1.2996 1.3803 1.4580 1.6077	450 psia (<i>u</i> 1119.6 1145.1 1170.7 1194.3 1216.6 1238.2 1280.5	456.39 F) h 1205.6 1238.5 1271.9 1302.5 1331.5 1359.0 1414.4	s 1.4746 1.5097 1.5436 1.5732 1.6000 1.0248 1.6701
7 Sat. 450 500 550 600 650 700 800 900	v 1.3267 1.3733 1.4913 1.5998 1.7025 1.8013 1.8975 2.085 2.267	350 psia (1119.0 1129.2 1154.9 1178.3 1200.3 1221.6 1242.5 1283.8 1325.0	(431.82 F) h 1204.9 1218.2 1251.5 1281.9 1310.6 1338.3 1365.4 1418.8 1471.8	s 1.4978 1.5125 1.5482 1.5790 1.6068 1.6323 1.6562 1.7004 1.7409	v 1.1620 1.1745 1.2843 1.3833 1.4760 1.5645 1.6503 1.8163 1.9776	400 psia (1119.5 1122.6 1150.1 1174.6 1197.3 1219.1 1240.4 1282.1 1323.7	444.70 F) h 1205.5 1209.6 1245.2 1277.0 1306.6 1334.9 1362.5 1416.6 1470.1	s 1.4856 1.4901 1.5282 1.5605 1.5892 1.6153 1.6397 1.6844 1.7252	v 1.0326 1.1226 1.2146 1.2996 1.3803 1.4580 1.6077 1.7524	450 psia (u 1119.6 1145.1 1170.7 1194.3 1216.6 1238.2 1280.5 1322.4	1238.5 1271.9 1302.5 1331.5 1359.6 1414.4 1468.3	s 1.4746 1.5097 1.5436 1.5732 1.6000 1.6248 1.6701 1.7113
7 Sat. 450 500 550 600 650 700 800 900 1000	v 1.3267 1.3733 1.4913 1.5998 1.7025 1.8013 1.8975 2.085 2.267 2.446	350 psia (1119.0 1129.2 1154.9 1178.3 1200.3 1221.6 1242.5 1283.8 1325.0 1366.6	(431.82 F) h 1204.9 1218.2 1251.5 1281.9 1310.6 1338.3 1365.4 1418.8 1471.8 1525.0	s 1.4978 1.5125 1.5482 1.5790 1.6068 1.6323 1.6562 1.7004 1.7409 1.7787	v 1.1620 1.1745 1.2843 1.3833 1.4760 1.5645 1.6503 1.8163 1.9776 2.1360	400 psia (1119.5 1122.6 1150.1 1174.6 1197.3 1219.1 1240.4 1282.1 1323.7 1365.5	444.70 F) h 1205.5 1209.6 1245.2 1277.0 1306.6 1334.9 1362.5 1416.6 1470.1 1523.6	s 1.4856 1.4901 1.5282 1.5605 1.5892 1.6153 1.6397 1.6844 1.7252 1.7632	v 1.0326 1.1226 1.2146 1.2996 1.3803 1.4580 1.6077 1.7524 1.8941	450 psia (u 1119.6 1145.1 1170.7 1194.3 1216.6 1238.2 1280.5 1322.4 1364.4	456.39 F) h 1205.6 1238.5 1271.9 1302.5 1331.5 1359.6 1414.4 1468.3 1522.2	5 1.4746 1.5097 1.5436 1.5732 1.6000 1.0248 1.6701 1.7113 1.7495
7 Sat. 450 500 560 600 650 700 800 900 1000 1200	v 1.3267 1.3733 1.4913 1.5998 1.7025 1.8013 1.8975 2.085 2.267 2.446 2.799	350 psia (u 1119.0 1129.2 1154.9 1178.3 1200.3 1221.6 1242.5 1283.8 1325.0 1366.6 1451.5	(431.82 F) h 1204.9 1218.2 1251.5 1281.9 1310.6 1336.3 1365.4 1418.8 1471.8 1525.0 1632.8	s 1.4978 1.5125 1.5482 1.5790 1.6068 1.6323 1.6562 1.7004 1.7409 1.7787	v 1.1620 1.1745 1.2843 1.3833 1.4760 1.5645 1.6503 1.8163 1.9776 2.1360 2.4460	400 psia (u 1119.5 1122.6 1150.1 1174.6 1197.3 1219.1 1240.4 1282.1 1323.7 1365.5 1450.7	444.70 F) h 1205.5 1209.6 1245.2 1277.0 1306.6 1334.9 1362.5 1416.6 1470.1 1523.6 1631.8	s 1.4856 1.4901 1.5282 1.5605 1.5892 1.6153 1.6397 1.6844 1.7252 1.7632 1.8327	v 1.0326 1.1226 1.2146 1.2996 1.3803 1.4580 1.6077 1.7524 1.8941 2.1720	450 psia (u 1119.6 1145.1 1170.7 1194.3 1216.6 1238.2 1280.5 1322.4 1364.4 1450.0	456.39 F) h 1205.6 1238.5 1271.9 1302.5 1331.5 1359.6 1414.4 1468.3 1522.2 1630.8	s 1.4746 1.5097 1.5436 1.5732 1.6000 1.6248 1.6701 1.7113 1.7495 1.8192
7 Sat. 450 500 550 600 650 700 800 900 1000	v 1.3267 1.3733 1.4913 1.5998 1.7025 1.8013 1.8975 2.085 2.267 2.446	350 psia (1119.0 1129.2 1154.9 1178.3 1200.3 1221.6 1242.5 1283.8 1325.0 1366.6	(431.82 F) h 1204.9 1218.2 1251.5 1281.9 1310.6 1338.3 1365.4 1418.8 1471.8 1525.0	s 1.4978 1.5125 1.5482 1.5790 1.6068 1.6323 1.6562 1.7004 1.7409 1.7787	v 1.1620 1.1745 1.2843 1.3833 1.4760 1.5645 1.6503 1.8163 1.9776 2.1360	400 psia (1119.5 1122.6 1150.1 1174.6 1197.3 1219.1 1240.4 1282.1 1323.7 1365.5	444.70 F) h 1205.5 1209.6 1245.2 1277.0 1306.6 1334.9 1362.5 1416.6 1470.1 1523.6	s 1.4856 1.4901 1.5282 1.5605 1.5892 1.6153 1.6397 1.6844 1.7252 1.7632	v 1.0326 1.1226 1.2146 1.2996 1.3803 1.4580 1.6077 1.7524 1.8941	450 psia (u 1119.6 1145.1 1170.7 1194.3 1216.6 1238.2 1280.5 1322.4 1364.4	456.39 F) h 1205.6 1238.5 1271.9 1302.5 1331.5 1359.6 1414.4 1468.3 1522.2	5 1.4746 1.5097 1.5436 1.5732 1.6000 1.0248 1.6701 1.7113 1.7495
7 Sat. 450 500 560 600 650 700 800 900 1000 1200	v 1.3267 1.3733 1.4913 1.5998 1.7025 1.8013 1.8975 2.085 2.267 2.446 2.799	350 psia (u 1119.0 1129.2 1154.9 1178.3 1200.3 1221.6 1242.5 1283.8 1325.0 1366.6 1451.5	(431.82 F) h 1204.9 1218.2 1251.5 1281.9 1310.6 1336.3 1365.4 1418.8 1471.8 1525.0 1632.8	s 1.4978 1.5125 1.5482 1.5790 1.6068 1.6323 1.6562 1.7004 1.7409 1.7787	v 1.1620 1.1745 1.2843 1.3833 1.4760 1.5645 1.6503 1.8163 1.9776 2.1360 2.4460	400 psia (u 1119.5 1122.6 1150.1 1174.6 1197.3 1219.1 1240.4 1282.1 1323.7 1365.5 1450.7	444.70 F) h 1205.5 1209.6 1245.2 1277.0 1306.6 1334.9 1362.5 1416.6 1470.1 1523.6 1631.8	s 1.4856 1.4901 1.5282 1.5605 1.5892 1.6153 1.6397 1.6844 1.7252 1.7632 1.8327	v 1.0326 1.1226 1.2146 1.2996 1.3803 1.4580 1.6077 1.7524 1.8941 2.1720	450 psia (u 1119.6 1145.1 1170.7 1194.3 1216.6 1238.2 1280.5 1322.4 1364.4 1450.0	456.39 F) h 1205.6 1238.5 1271.9 1302.5 1331.5 1359.6 1414.4 1468.3 1522.2 1630.8	s 1.4746 1.5097 1.5436 1.5732 1.6000 1.0248 1.6701 1.7113 1.7495 1.8192
7 Sat. 450 500 600 650 700 800 900 1200 1400	v 1.3267 1.3733 1.4913 1.5998 1.7025 1.8013 1.8975 2.085 2.267 2.446 2.799 3.148	350 psia (u 1119.0 1129.2 1154.9 1178.3 1200.3 1221.6 1242.5 1283.8 1325.0 1366.6 1451.5 1539.3	431.82 F) h 1204.9 1218.2 1251.5 1281.9 1310.6 1336.3 1365.4 1418.8 1471.8 1525.0 1632.8 1743.1	s 1.4978 1.5125 1.5482 1.5790 1.6068 1.6323 1.6562 1.7004 1.7409 1.7787 1.8478 1.9106	v 1.1620 1.1745 1.2843 1.3833 1.4760 1.5645 1.6503 1.8163 1.9776 2.1360 2.4460 2.7520	400 psia (u 1119.5 1122.6 1150.1 1174.6 1197.3 1219.1 1240.4 1282.1 1323.7 1365.5 1450.7 1538.7	444.70 F) h 1205.5 1209.6 1245.2 1277.0 1306.6 1334.9 1362.5 1416.6 1470.1 1523.6 1631.8 1742.4	s 1.4856 1.4901 1.5282 1.5605 1.5892 1.6153 1.6397 1.6844 1.7252 1.7632 1.8327 1.8956	v 1.0326 1.1226 1.2146 1.2996 1.3803 1.4580 1.6077 1.7524 1.8941 2.1720 2.4440	450 psia (u 1119.6 1145.1 1170.7 1194.3 1216.6 1238.2 1280.5 1322.4 1364.4 1450.0 1538.1	456.39 F) h 1205.6 1238.5 1271.9 1302.5 1331.5 1359.6 1414.4 1468.3 1522.2 1630.8 1741.7	s 1.4746 1.5097 1.5436 1.5732 1.6000 1.6248 1.6701 1.7113 1.7495 1.8192 1.8923

Т	p -	500 psia (467.13 F)		р –	600 psia	(486.33 F)		p = 700 psia (503.23 F)				
	V	u	h	5	V	u	h	5	v	u	h	5	
Sat.	0.9283	1119.4	1205.3	1.4645	0.7702	1118.6	1204.1	1.4464	0.6558	1117.0	1202.0	1.4305	
500	0.9924	1139.7	1231.5	1.4923	0.7947	1128.0	1216.2	1.4592					
550	1.0792	1166.7	1266.6	1.5279	0.8749	1158.2	1255.4	1.4990	0.7275	1149.0	1243.2	1.4723	
600	1.1583	1191.1	1298.3	1.5585	0.9456	1184.5	1289.5	1.5320	0.7929	1177.5	1280.2	1.5081	
650	1.2327	1214.0	1328.0	1.5860	1.0109	1208.6	1320.9	1.5609	0.8520	1203.1	1313.4	1.5387	
700	1.3040	1236.0	1356.7	1.6112	1.0727	1231.5	1350.6	1.5872	0.9073	1226.9	1344.4	1.5661	
800	1.4407	1278.8	1412.1	1.6571	1.1900	1275.4	1407.6	1.6343	1.0109	1272.0	1402.9	1.6145	
900	1.5723	1321.0	1466.5	1.6987	1.3021	1318.4	1462.9	1.6766	1.1089	1315.6	1459.3	1.6576	
1000	1.7008	1363.3	1520.7	1.7371	1.4108	1361.2	1517.8	1.7155	1.2036	1358.9	1514.9	1.6970	
1100	1.8271	1406.0	1575.1	1.7731	1.5173	1404.2	1572.7	1.7519	1.2960	1402.4	1570.2	1.7337	
1200	1.9518	1449.2	1629.8	1.8072	1.6222	1447.7	1627.8	1.7861	1.3868	1446.2	1625.8	1.7682	
1400	2.1980	1537.6	1741.0	1.8704	1.8289	1536.5	1739.5	1.8497	1.5652	1535.3	1738.1	1.8321	
1600	2.4420	1628.9	1854.8	1.9285	2.0330	1628.0	1853.7	1.9080	1.7409	1627.1	1852.6	1.8906	
1800	2.6840	1723.3	1971.7	1.9827	2.2360	1722.6	1970.8	1.9622	1.9152	1721.8	1969.9	1.9449	
2000	2.9260	1820.9	2091.6	2.0335	2.4380	1820.2	2090.8	2.0131	2.0887	1819.5	2090.1	1.9958	
т	p =	800 psia (518.36 F)		p =	1000 psia	(544.75 F)	1	p =	1250 psia	(572.56 F)		
	V	u	h	S	V	u	h	S	V	u	h	S	
Sat.	0.5691	1115.0	1199.3	1.4160	0.4459	1109.9	1192.4	1.3903	0.3454	1101.7	1181.6	1.3619	
550	0.6154	1138.8	1229.9	1.4469	0.4534	1114.8	1198.7	1.3966					
600	0.6776	1170.1	1270.4	1.4861	0.5140	1153.7	1248.8	1.4450	0.3786	1129.0	1216.6	1.3954	
650	0.7324	1197.2	1305.6	1.5186	0.5637	1184.7	1289.1	1.4822	0.4267	1167.2	1286.0	1.4410	
700	0.7829	1222.1	1338.0	1.5471	0.6080	1212.0	1324.6	1.5135	0.4670	1198.4	1306.4	1.4767	
750	0.8306	1245.7	1368.6	1.5730	0.6490	1237.2	1357.3	1.5412	0.5030	1226.1	1342.4	1.5070	
800	0.8764	1268.5	1398.2	1.5969	0.6878	1261.2	1388.5	1.5664	0.5364	1251.8	1375.8	1.5341	
900	0.9640	1312.9	1455.6	1.6408	0.7610	1307.3	1448.1	1.6120	0.5984	1300.0	1438.4	1.5820	
1000	1.0482	1356.7	1511.9	1.6807	0.8305	1352.2	1505.9	1.6530	0.6563	1346.4	1498.2	1.6244	
1100	1.1300	1400.5	1567.8	1.7178	0.8976	1396.8	1562.9	1.6908	0.7116	1392.0	1556.6	1.6631	
1200	1.2102	1444.6	1623.8	1.7526	0.9630	1441.5	1619.7	1.7261	0.7652	1437.5	1614.5	1.6991	
1400	1.3674	1534.2	1736.6	1.8167	1.0905	1531.9	1733.7	1.7909	0.8689	1529.0	1730.0	1.7648	
1600	1.5218	1526.2	1851.5	1.8754	1.2152	1524.4	1849.3	1.8499	0.9699	1622.2	1846.5	1.8243	
1800	1.6749	1721.0	1969.0	1.9298	1.3384	1719.5	1967.2	1.9046	1.0693	1717.6	1965.0	1.8791	

.	p = 1	1500 psia	(596.39 F)		p = 1	1750 psia (617.31 F)		p = 2	000 psia (636.00 F)	
T	V	u	ħ	s	v	u	ħ	s	v	u	ħ	s
Sat.	0.2769	1091.8	1168.7	1.3359	0.2268	1080.2	1153.7	1.3109	0.18813	1066.6	1136.3	1.2861
600	0.2816	1096.6	1174.8	1.3416								
650	0.3329	1147.0	1239.4	1.4012	0.2627	1122.5	1207.6	1.3603	0.2057	1091.1	1167.2	1.3141
700	0.3716	1183.4	1286.6	1.4429	0.3022	1166.7	1264.6	1.4106	0.2487	1147.7	1239.8	1.3782
750	0.4049	1214.1	1326.5	1.4767	0.3341	1201.3	1309.5	1.4485	0.2803	1187.3	1291.1	1.4216
800	0.4350	1241.8	1362.5	1.5058	0.3622	1231.3	1348.6	1.4802	0.3071	1220.1	1333.8	1.4562
850	0.4531	1267.7	1396.2	1.5320	0.3878	1258.8	1384.4	1.5081	0.3312	1249.5	1372.0	1.4850
900	0.4897	1292.5	1428.5	1.5562	0.4119	1284.8	1418.2	1.5334	0.3534	1276.8	1407.6	1.5126
1000	0.5400	1340.4	1490.3	1.6001	0.4569	1334.3	1482.3	1.5789	0.3945	1328.1	1474.1	1.5598
1100	0.5876	1387.2	1550.3	1.6399	0.4990	1382.2	1543.8	1.6197	0.4325	1377.2	1537.2	1.6017
1200	0.6334	1433.5	1609.3	1.6765	0.5392	1429.4	1604.0	1.6571	0.4685	1425.2	1598.6	1.6398
1400	0.7213	1526.1	1726.3	1.7431	0.6158	1523.1	1722.6	1.7245	0.5368	1520.2	1718.8	1.7082
1600	0.8064	1619.9	1843.7	1.8031	0.6896	1617.6	1841.0	1.7850	0.6020	1615.4	1838.2	1.7692
1800	0.8899	1715.7	1962.7	1.8582	0.7617	1713.9	1960.5	1.8404	0.6656	1712.0	1958.3	1.8249
2000	0.9725	1814.0	2083.9	1.9096	0.8330	1812.3	2082.0	1.8919	0.7284	1810.6	2080.2	1.8765
T	p = 2	2500 psia	(668.31 F)		p = 1	3000 psia (695.52 F)			$p = 3500 \mathrm{j}$	osia	
	v	u	h	s	v	u	h	s	v	u	h	S
Sat	0.13059	1031.0	1091.4	1.2327	0.08404	968.8	1015.5	1.1575				
650									0.02491	663.5	679.7	0.8630
700	0.16839	1098.7	1176.6	1.3073	0.09771	1003.9	1058.1	1.1944	0.03058	759.5	779.3	0.9506
750	0.2030	1155.2	1249.1	1.3586	0.14831	1114.7	1197.1	1.3122	0.10450	1058.4	1126.1	1.2440
800	0.2291	1195.7	1301.7	1.4112	0.17572	1167.6	1265.2	1.3675	0.13626	1134.7	1223.0	1.3226
850	0.2513	1229.5	1345.8	1.4456	0.19731	1207.7	1317.2	1.4080	0.15818	1183.4	1285.9	1.3716
900	0.2712	1259.5	1385.4	1.4752	0.2160	1241.8	1361.7	1.4414	0.17625	1222.4	1336.5	1.4096
950	0.2896	1288.2	1422.2	1.5018	0.2328	1272.7	1402.0	1.4705	0.19214	1256.4	1380.8	1.4416
1000	0.3069	1315.2	1457.2	1.5262	0.2485	1301.7	1439.6	1.4967	0.2066	1287.6	1421.4	1.4699
1100	0.3393	1366.8	1523.8	1.5704	0.2772	1356.2	1510.1	1.5434	0.2328	1345.2	1496.0	1.5193
1200	0.3596	1416.7	1587.7	1.6101	0.3036	1408.0	1576.6	1.5848	0.2556	1399.2	1555.3	1.5624
1400	0.4261	1514.2	1711.3	1.6804	0.3524	1508.1	1703.7	1.6571	0.2997	1501.9	1696.1	1.6368
1600	0.4795	1610.2	1832.6	1.7424	0.3978	1606.3	1827.1	1.7201	0.3395	1601.7	1821.6	1.7010
1800	0.5312	1708.2	1954.0	1.7986	0.4416	1704.5	1949.6	1.7769	0.3776	1700.8	1945.4	1.7593
2000	0.5820	1807.2	2076.4	1.8506	1.4844	1803.9	2072.8	1.8291	0.4147	1800.6	2069.2	1.8108
		- 4000				- 5000				- 0000	:_	
T	.,	p - 4000			.,	p - 5000	•	_	.,	p = 6000		
650	0.02447	и 657.7	h 675.8	0.8574	v 0.02377	u 648.0	h 670.0	0.8482	0.01222	<i>u</i> 640.0	h 665.8	0.8405
700	0.02447	742.1	763.4	0.0314	0.02577	721.8	746.6	0.9156	0.01222	708.1	736.5	0.9028
750	0.02807	960.7	1007.5	1.1395	0.02010	821.4	852.6	1.0049	0.02978	788.6	821.7	0.9026
800	0.10522	1095.0	1172.9	1.2740	0.05932	987.2	1042.1	1.1583	0.03942	896.9	940.7	1.0708
850	0.12833	1156.5	1251.5	1.3352	0.08556	1092.7	1171.9	1.2596	0.05942	1018.8	1083.4	1.1820
900	0.14622	1201.5	1309.7	1.3789	0.10385	1155.1	1251.1	1.3190	0.07588	1102.9	1187.2	1.2599
950	0.16151	1239.2	1358.8	1.4144	0.10363	1202.2	1311.9	1.3629	0.09008	1182.0	1262.0	1.3140
1000	0.10131	1272.9	1402.6	1.4449	0.11033	1242.0	1363.4	1.3988	0.10207	1209.1	1322.4	1.3561
1100	0.17320	1333.9	1481.6	1.4973	0.15120	1310.6	1452.2	1.4577	0.12218	1286.4	1422.1	1.4222
1200	0.2213	1390.1	1553.9	1.5423	0.17199	1371.6	1530.8	1.5066	0.13927	1352.7	1507.3	1.4752
1300	0.2414	1443.7	1622.4	1.5823	0.18918	1428.6	1603.7	1.5493	0.15453	1413.3	1584.9	1.5206
1400	0.2603	1495.7	1688.4	1.6188	0.20517	1483.2	1673.0	1.5876	0.16854	1470.5	1657.6	1.5608
1600	0.2959	1597.1	1816.1	1.6841	0.20317	1587.9	1805.2	1.6551	0.19420	1578.7	1794.3	1.6307
1800	0.3296	1697.1	1941.1	1.7420	0.2546	1689.8	1932.7	1.7142	0.13420	1682.4	1924.5	1.6910
2000	0.3525	1797.3	2065.6	1.7948	0.2020	1790.8	2058.6	1.7676	0.24087	1784.3	2051.7	1.7450
2000	0.0020	1797.3	2000.0	1.7340	0.2090	17 50.0	2000.0	1.7070	0.24007	17.04.3	2031.7	1.7400